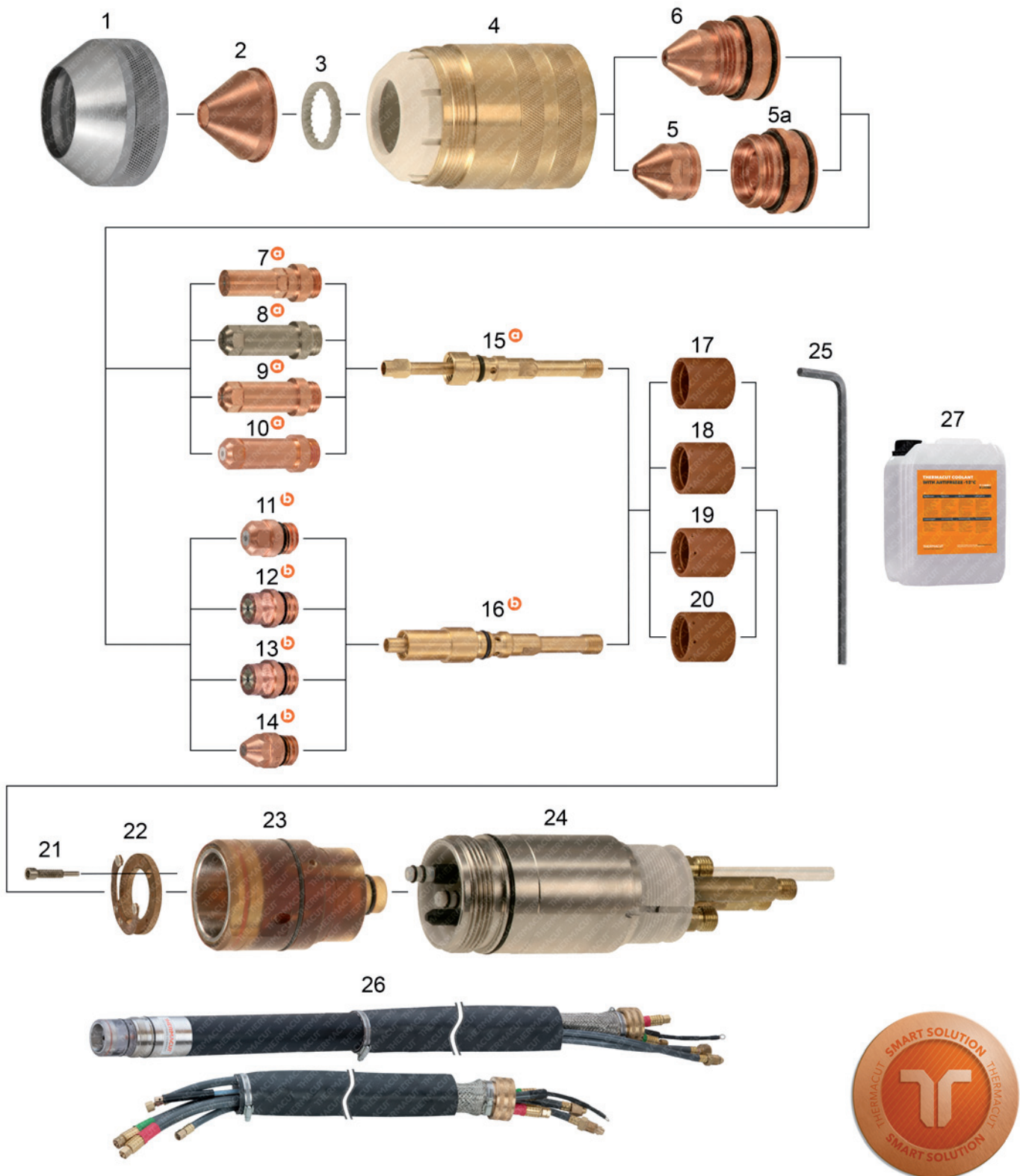


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR
ESAB®/L-TEC®
PT-19XLS™**



Last update of this page: 18/09/2018. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB®/L-TEC® PT-19XLS™



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10128	37081	Shield Retainer	1	b 13.	T-11994	b 0558012000-PRO	Electrode 100-450A, O ₂ , Silver PRO	5
2.	T-2266	21802	Shield 100-250A	1	b 14.	T-11910	b 0558003928-UR	Electrode, N ₂ /H35	5
	T-2267	21945	Shield 325-600A	1		T-10439	0558005459 OEM	Replaced by 0558003914-PRO	3
	T-4580	21795 OEM	Shield 50A	5	a 15.	T-2349	a 37068	Electrode Holder	1
3.	T-2269	21944	Diffuser 100-600A	1	b 16.	T-11210	b T-11210	Electrode Holder	1
4.	T-10129	37082	Nozzle Retaining Cap	1	17.	T-0322	948142	Gas Swirl Baffle, 4 Hole, CW	1
5.	T-1720	22026	Nozzle Tip 50A	5	18.	T-0323	948143	Gas Swirl Baffle, 4 Hole, CCW	1
	T-1717	22029	Nozzle Tip 100A	5	19.	T-2019	35660	Gas Swirl Baffle, 8 Hole, CW	1
	T-1718	22030	Nozzle Tip 150A	5	20.	T-11659	35661	Gas Swirl Baffle, 8 Hole, CCW	1
	T-4197	21822-S	Nozzle Tip 250A	5	21.	T-11942	37073	Screw	1
5a.	T-1721	22027	Nozzle Base 50A	1	22.	T-11863	0558003858	Cont. Ring with 2pcs. Screws 37073 (=37071)	1
	T-1722	22028	Nozzle Base 100-250A	1	23.	T-2351	37083 OEM	Insulator	1
6.	T-2271	21822	Nozzle 250A	1	24.	T-3422	37066	Torch Body PT-19XLS™, Machine	1
a 7.	T-10266*	a 35886-UR	Electrode 360A	5	NS	T-1725	20391	Torch Body PT-19XL™, Machine	1
a 8.	T-4905	a 34086XL-AG	Electrode 50-250A, SilverEX-®	5	NS	T-1337	19483	Sleeve	1
a 9.	T-10262	a 34086-UR	Electrode 50-250A	5	NS	T-11202	T-11202	Electrode Holder Wrench	1
a 10.	T-1252	a 34086	Electrode 50-250A	5	25.	N-20426	93750010	Hex Key Wrench for Contact Ring	1
a 11.	T-11857	a 34086-PRO	Electrode 50-250A, Silver PRO	5	26.	Cable Leads are available on request, because of more possible types of fittings.			
b 11.	T-11303	b T-11303-PRO	Electrode 50-250A, Silver PRO	5	27.	Coolant Liquid. Details on the page 152, section Accessories.			
b 12.	T-11290*	b 0558003914-PRO	Electrode 100-450A, O ₂ , Silver PRO	5					

a MUST BE USED ONLY AS A SET OF ELECTRODE HOLDER 37068 AND 35886-UR, 34086XL-AG, 34086-UR, 34086, 34086-PRO ELECTRODES.
MUST BE USED ONLY AS A SET OF ELECTRODE HOLDER T-11210 AND T-11303-PRO, 0558003914-PRO, 0558012000-PRO, 0558003928-UR

b ELECTRODES.

* A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS.

CCW COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES.

NS NOT SHOWN IN THE PICTURE

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM.

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