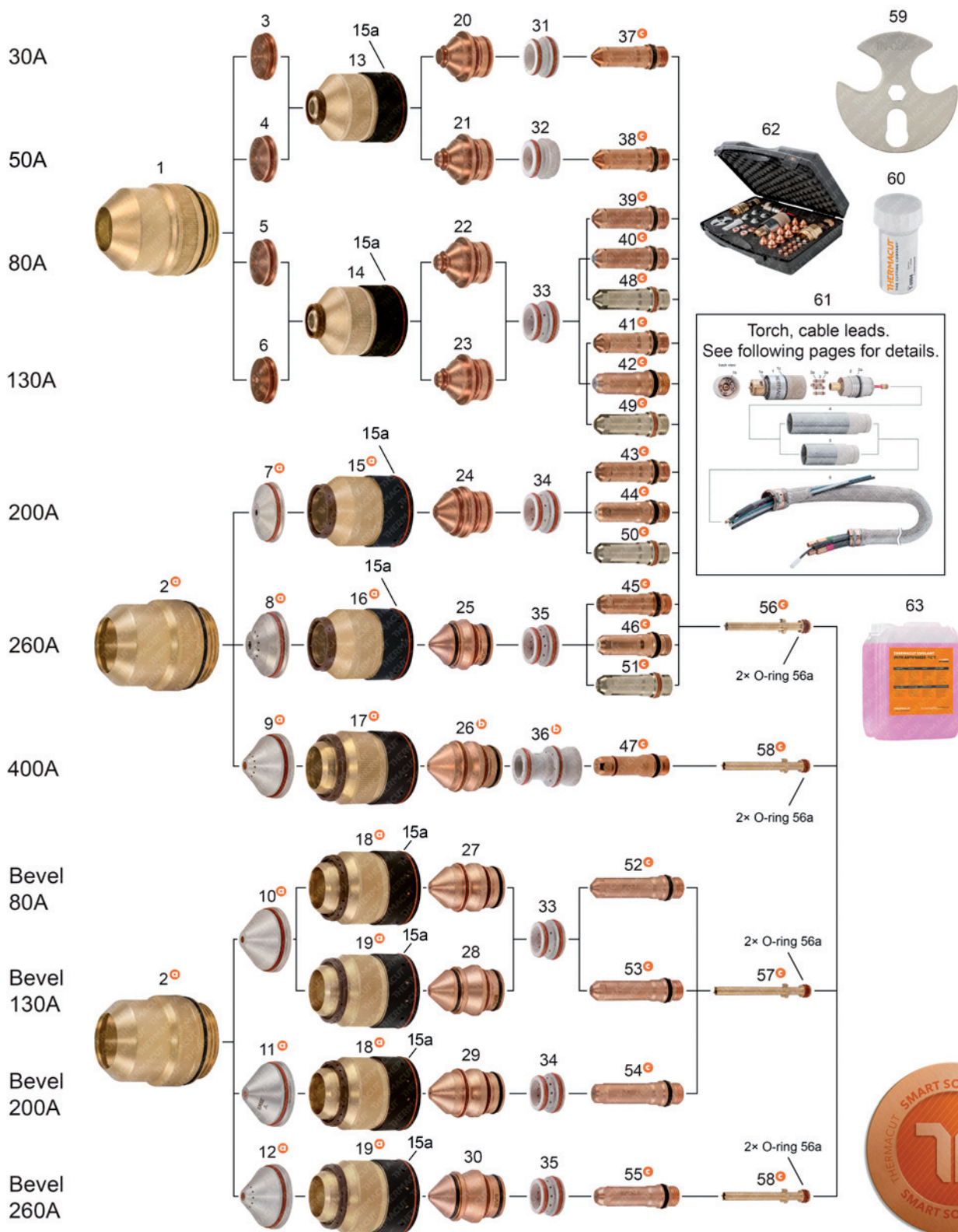


THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD MILD STEEL



Last update of this page: 01/11/2020. See Revision history for details.

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THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD MILD STEEL



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.		
1.	T-11271	220747	Shield Cap 30-130A	1		T-10939	220542	Nozzle 260A, Bevel	1		
ⓐ	2.	T-11270	ⓐ 220637-UR	Shield Cap 200-400A	1	31.	T-10297	220180	Swirl Ring 30-60A	1	
	3.	T-10878	220194	Shield 30A	10	32.	T-10305	220553	Swirl Ring 50A	1	
	4.	T-10882	220555	Shield 50A	10	33.	T-10295	220179	Swirl Ring 80/130A (80/130A, Bevel)	1	
	5.	T-9838	220189	Shield 80A	10	34.	T-10296	220353	Swirl Ring 200A	1	
	6.	T-9839	220183	Shield 130A	10	35.	T-10271	220436	Swirl Ring 260A (260A, Bevel)	1	
ⓐ	7.	T-11276	ⓐ 220761-UR	Shield 200A	1	NEW ⓑ	36.	T-12267	ⓑ 220631-UR	Swirl Ring 400A (400A, Bevel)	1
ⓐ	8.	T-11277	ⓐ 220764-UR	Shield 260A	1	ⓐ	37.	T-9894	ⓐ 220192-UR	Electrode 30A	5
NEW ⓐ	9.	T-12272	ⓐ 220636-UR	Shield 400A	1	ⓐ	38.	T-10306	ⓐ 220552-UR	Electrode 50A	5
ⓐ	10.	T-11403	ⓐ 220742-UR	Shield 80/130A, Bevel	1	ⓐ	39.	T-9895	ⓐ 220187-UR	Electrode 80A	5
ⓐ	11.	T-11424	ⓐ 220658-UR	Shield 200A, Bevel	1	ⓐ	40.	T-12064	ⓐ 220187-PRO	Electrode 80A (=420566), Silver PRO	5
ⓐ	12.	T-11402	ⓐ 220741-UR	Shield 260A, Bevel	1	ⓐ	41.	T-9920	ⓐ 220181-UR	Electrode 130A	5
	13.	T-11272	220754	Inner Retaining Cap 30/50A	1	ⓐ	42.	T-11203	ⓐ 220181-PRO	Electrode 130A (=220665-PRO), Silver PRO	5
	14.	T-11273	220756	Inner Retaining Cap 80/130A	1	ⓐ	43.	T-9969	ⓐ 220352-UR	Electrode 200A	5
ⓐ	15.	T-11274	ⓐ 220757-UR	Inner Retaining Cap 200A	1	ⓐ	44.	T-11200	ⓐ 220352-PRO	Electrode 200A (=220666-PRO), Silver PRO	5
	15a.	N-20194		O-Ring	1	ⓐ	45.	T-9974	ⓐ 220435-UR	Electrode 260A	5
ⓐ	16.	T-11275	ⓐ 220760-UR	Inner Retaining Cap 260A	1	ⓐ	46.	T-11197	ⓐ 220435-PRO	Electrode 260A (=220668-PRO), Silver PRO	5
NEW ⓐ	17.	T-12271	ⓐ 220635-UR	Inner Retaining Cap 400A	1	NEW ⓐ	47.	T-12269	ⓐ 220629-UR	Electrode 400A (400A, Bevel)	5
ⓐ	18.	T-11833	ⓐ 220845-UR	Inner Retaining Cap 80/200A, Bevel	1	ⓐ	48.	T-4927	ⓐ 220187-AG	Electrode 80A, SilverEX-®	5
ⓐ	19.	T-11401	ⓐ 220740-UR	Inner Retaining Cap 130/260A, Bevel	1	ⓐ	49.	T-4917	ⓐ 220181-AG	Electrode 130A, SilverEX-®	5
	20.	T-9834	220193-UR	Nozzle 30A	1	ⓐ	50.	T-4925	ⓐ 220352-AG	Electrode 200A, SilverEX-®	5
		T-10936	220193	Nozzle 30A	1	ⓐ	51.	T-4926	ⓐ 220435-AG	Electrode 260A, SilverEX-®	5
	21.	T-10313	220554-UR	Nozzle 50A	1	ⓐ	52.	T-11831	ⓐ 220802-UR	Electrode 80A, Bevel	5
		T-10940	220554	Nozzle 50A	1	ⓐ	53.	T-10309	ⓐ 220649-UR	Electrode 130A, Bevel	5
	22.	T-9835	220188-UR	Nozzle 80A	1	ⓐ	54.	T-11426	ⓐ 220662-UR	Electrode 200A, Bevel	5
		T-10935	220188	Nozzle 80A	1	ⓐ	55.	T-10307	ⓐ 220541-UR	Electrode 260A, Bevel	5
	23.	T-9836	220182-UR	Nozzle 130A	1	ⓐ	56.	T-9882	ⓐ 220340-UR	Cooling Tube 30-260A	1
		T-10934	220182	Nozzle 130A	1		56a.	T-13016	026009	O-Ring	1
	24.	T-9967	220354-UR	Nozzle 200A	1	ⓐ	57.	T-10472	ⓐ 220700-UR	Cooling Tube 80-200A, Bevel	1
		T-10937	220354	Nozzle 200A	1	ⓐ	58.	T-10323	ⓐ 220571-UR	Cooling Tube 400A (260-400A, Bevel)(400-600A, SS, AL)	1
	25.	T-9972	220439-UR	Nozzle 260A	1		*59.	TN-0069*	104119-UR	Consumables Removal Tool	1
		T-10938	220439	Nozzle 260A	1		60.	T-0994	027055	Silicone Lubricant 25ml	1
NEW ⓑ	26.	T-12270	ⓑ 220632-UR	Nozzle 400A (400A, Bevel)	1		61.	Torch, Cable Leads. See following pages for details.			
	27.	T-11832	220806	Nozzle 80A, Bevel	1		62.	Consumable Case. Details on the page 157, section Accessories.			
	28.	T-10310	220646-UR	Nozzle 130A, Bevel	1		63.	Coolant Liquid. Details on the page 152, section Accessories.			
		T-10941	220646	Nozzle 130A, Bevel	1						
	29.	T-11425	220659	Nozzle 200A, Bevel	1						
	30.	T-10308	220542-UR	Nozzle 260A, Bevel	1						

- * FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- ⓐ MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS
- ⓑ MUST BE USED ONLY AS A SET OF NOZZLE AND SWIRL RING, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS
- ⓒ THERMACUT ELECTRODES HAS TO BE USED WITH THERMACUT DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT COOLING TUBE CAN BE USED FOR THERMACUT DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO
- OEM** ORIGINAL PARTS
- PRO** SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES
- SMART SOLUTION** - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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