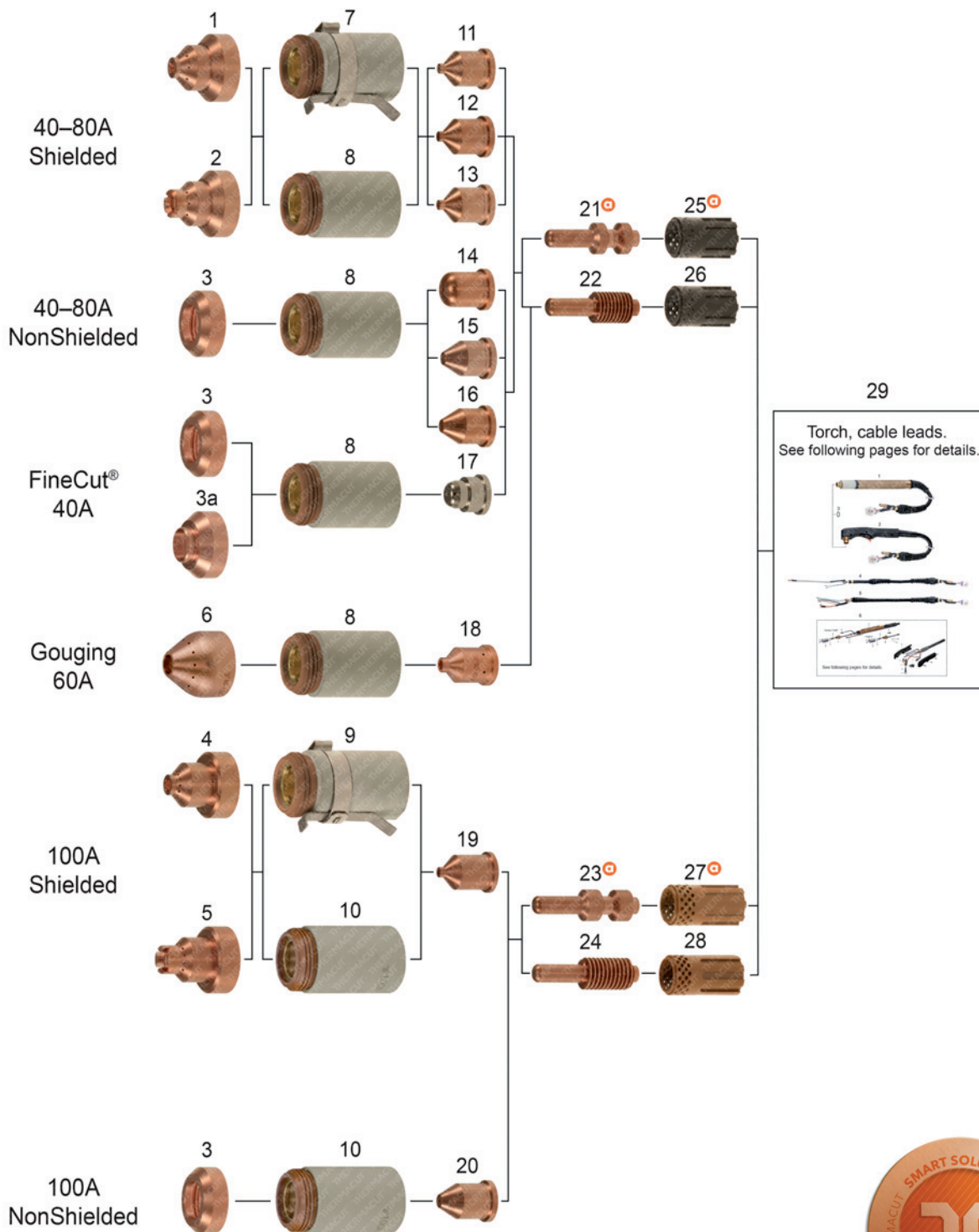


**THERMACUT® REPLACEMENT PARTS SUITABLE FOR**  
**Hypertherm®**  
**POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650**  
**T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™**



**Last update of this page: 11/11/2018. See Revision history for details.**



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**POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650**  
**T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™**

| Item | Part No. | Ref. No.   | Description                      | Std. Pkg | Item  | Part No.   | Ref. No.    | Description                       | Std. Pkg |
|------|----------|------------|----------------------------------|----------|-------|--|-------------|-----------------------------------|----------|
| *1.  | T-9831*  | 120930-UR  | Shield 40A/60A/80A, Machine      | 1        | 16.   | T-3892   | 120980      | Nozzle 80A, Extended              | 5        |
| *2.  | T-9830*  | 120929-UR  | Shield 40A/60A/80A, Hand         | 1        | 17.   | T-9998   | 220329      | Nozzle 40A, FineCut®              | 5        |
| 3.   | T-4188   | 120979     | Deflector 40A/60A/80A/100A       | 1        | 18.   | T-11300  | 220059      | Nozzle 60-80A, Gouging            | 5        |
| 3a.  | T-10410  | 220325 OEM | Deflector, CE 40A, FineCut®      | 1        | 19.   | T-8892   | 220011      | Nozzle 100A                       | 5        |
| *4.  | T-9832*  | 220047-UR  | Shield 100A, Machine             | 1        | 20.   | T-4190   | 220064      | Nozzle 100A, Extended             | 5        |
| *5.  | T-9833*  | 220065-UR  | Shield 100A, Hand                | 1        | Ⓞ 21. | T-4454   | Ⓞ 120926-UR | Electrode 40A/60A/80A, Long Life  | 5        |
| 6.   | T-11299  | 120977     | Shield 60-100A, Gouging          | 1        | 22.   | T-8401   | 120926      | Electrode 40A/60A/80A             | 5        |
| 7.   | T-12067  | 220061     | Retaining Cap 40A/60A/80A, Ohmic | 1        | Ⓞ 23. | T-4455   | Ⓞ 220037-UR | Electrode 100A, Long Life         | 5        |
| 8.   | T-12066  | 120928     | Retaining Cap 40A/60A/80A        | 1        | 24.   | T-8872   | 220037      | Electrode 100A                    | 5        |
| 9.   | T-12071  | 220206     | Retaining Cap 100A, Ohmic        | 1        | Ⓞ 25. | T-4456   | Ⓞ 120925-UR | Swirl Ring 40A/60A/80A, Long Life | 2        |
| 10.  | T-8902   | 220048     | Retaining Cap 100A               | 1        | 26.   | T-8400   | 120925      | Swirl Ring 40A/60A/80A            | 2        |
| 11.  | T-3891   | 120932     | Nozzle 40A                       | 5        | Ⓞ 27. | T-4457   | Ⓞ 220051-UR | Swirl Ring 100A, Long Life        | 1        |
| 12.  | T-8405   | 120931     | Nozzle 60A                       | 5        | 28.   | T-11288  | 220051      | Swirl Ring 100A                   | 2        |
| 13.  | T-3890   | 120927     | Nozzle 80A                       | 5        | 29.   | Torch, cable leads. See following pages for details. |             |                                   |          |
| 14.  | T-3889   | 220006     | Nozzle 40A, Extended             | 5        |       |  |             |                                   |          |
| 15.  | T-4572   | 220007     | Nozzle 60A, Extended             | 5        |       |  |             |                                   |          |

\* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

Ⓞ MUST BE USED ONLY AS THE SET OF ELECTRODE & SWIRL RING, LIKE SHOWN IN THE PICTURE (UR DESIGN VERSION OR OEM DESIGN VERSION), SET OFFERS LIFETIME LONGER UP TO 50%

**SMART SOLUTION** - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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